

RAVENSWORTH OPEN CUT

GLENCORE

RAVENSWORTH UNDERGROUND

GLENCORE

RAVENSWORTH CHPP

GLENCORE

FAST FACTS



Ownership

Glencore is the operator across the Complex, with Joint Ventures (JV's) in place across the Operations; Ravensworth Open Cut is a joint venture between Itochu 10% and Glencore 90%; Ravensworth Underground is a JV operation between Resource Pacific Pty Ltd (owned by Glencore 78% and Marubeni 22%) and Posco 10%; CHPP assets are owned by the JV's and operated by Glencore.



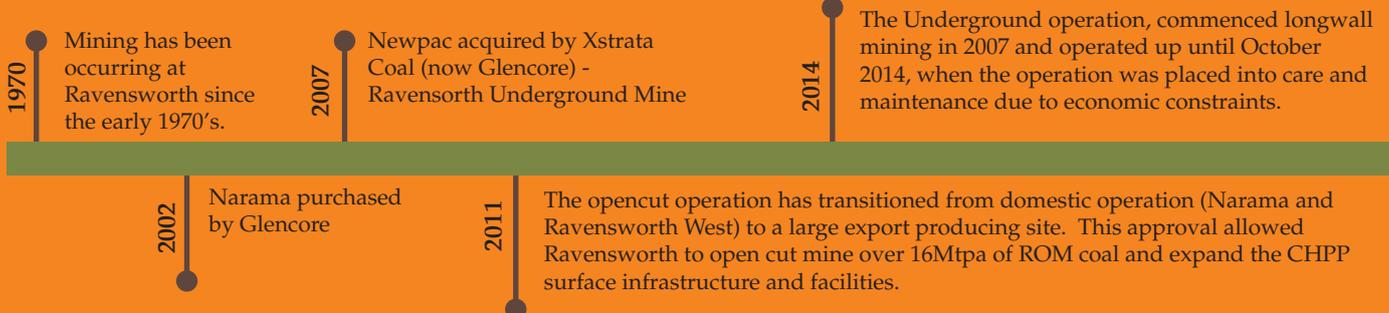
Location

Glencore's Ravensworth complex, comprises the Ravensworth Open Cut, Underground and CHPP operations, and is located in the NSW Hunter Valley, between the towns of Muswellbrook and Singleton.

Our people



Our History



Environmental Management

Environmental Approvals:

Approval granted April 2011, involving stringent environmental conditions around:

- Noise
- Air quality
- Water
- both at the site and cumulative impacts.

Key commitments made requiring:

- Detailed management plans
- Real time monitoring
- Equipment attenuation (sound suppression)
- Biodiversity offset land areas
- Rehabilitation.

Annual Production for Ravensworth Complex

2015 SALEABLE COAL

6.28 million tonnes

RAVENSWORTH COMPLEX

~ ACHIEVEMENTS ~

2013 Ravensworth Open Cut received the Chief executive Health & Safety Award

Ravensworth Complex Values

Our Values are the fundamental principles by which we conduct our business and are incorporated into all areas of Glencore Corporate Practice.

- 1 SAFETY
- 2 ENTREPRENEURIALISM
- 3 SIMPLICITY
- 4 RESPONSIBILITY
- 5 OPENNESS

The Opencut is currently progressing to a steady state, as it develops its boxcut towards the basal "Barrett" seam. The operation will be 270m deep, and 3km wide, producing approximately 14Mtpa ROM coal and approximately 60Mbcm waste annually. Mining methods, utilise a large ultra-class fleet of hydraulic shovels, excavators and rear dump trucks. All coal mined is processed through the CHPP for washing with all coal exported through the Port of Newcastle.

Total managed land for Ravensworth Open Cut

5,817ha

Community

The Ravensworth Complex is committed to on-going open and honest communication with the local community and other stakeholders. We actively seek to engage and consult the community to provide information relating to the environmental, social and operational performance of the mines and enable the community to provide feedback. Members of the local community are encouraged to contact us to raise any concerns they may have.

Our broad community programme, which includes donations, sponsorship and in-kind assistance for a range of environmental, community and educational initiatives, demonstrates our on-going support for the local community.

Ravensworth continues to support local communities including projects such as Pictures in the Park, tree planting day and site family open day.

Contact information:

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