

LIDDELL OPEN CUT

GLENCORE

FAST FACTS



Liddell Open Cut mine is located within the Hunter Coalfields at Ravensworth in the Upper Hunter Valley of New South Wales, approximately 25 kilometres northwest of Singleton, and 26 kilometres southeast of Muswellbrook.

Ownership

Liddell Open Cut is owned through a joint venture between Glencore (67.5%) and Mitsui Matsushima Australia Pty Limited (MMA) (32.5%).

Liddell Coal Operations Pty Ltd (Liddell Coal), a 100%-owned entity of Glencore, manages the operation on behalf of the joint venture.

Our people

368
STAFF



Our History

1923
Underground operations commenced.

1950's
Continuous operation begins.

1946
Open Cut operations commenced.

2002
Liddell Coal received development consent from Planning NSW (now Department of Planning & Infrastructure) to continue operations within the colliery holding.

2007

In July, Liddell Open Cut was granted a modification to the development consent, allowing an increase in the maximum total for run of mine coal production, an increase in the mining footprint, establishment of new supplementary coal stockpile, and realignment of approved access roads.

2014
Modification approved to extend mining footprint with Development Consent Boundary to maximise coal resource recovery, extending approved operations till 2028.

Annual Production for Liddell Open Cut

2014 SALEABLE COAL

4.27 million tonnes

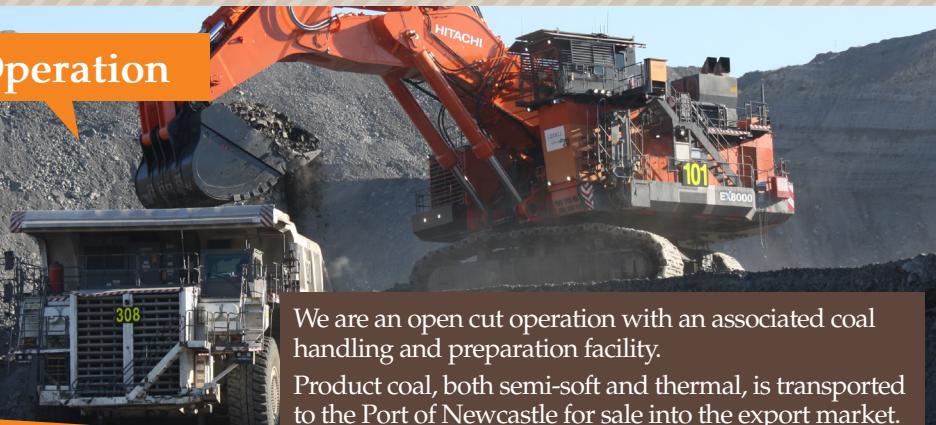
Liddell Values

Our Values are the fundamental principles by which we conduct our business and are incorporated into all areas of Glencore Corporate Practice.

WE VALUE:

- 1** SAFETY
- 2** ENTREPRENEURIALISM
- 3** SIMPLICITY
- 4** RESPONSIBILITY
- 5** OPENNESS

Operation



We are an open cut operation with an associated coal handling and preparation facility.

Product coal, both semi-soft and thermal, is transported to the Port of Newcastle for sale into the export market.

Environmental Management

Water Management Plan

- Erosion and Sediment Control Plan
- Surface water monitoring program
- Groundwater monitoring program.

Monthly environmental monitoring reports are assessed on a regular basis to ensure the operation maintains high levels of environmental performance.

The site's environmental monitoring results are regularly updated on the Liddell Open Cut website.

Grazing Trial on rehabilitated mining land

Initial results of our grazing trial were very encouraging. The trial is being repeated in 2015. Continued monitoring of cattle performance, soils and pastures to ascertain trends over a reasonable time frame and range of seasonal conditions.

The trial was established to demonstrate our commitment to coexistence with agricultural activities, and to develop rehabilitation guidance material for our sites that can provide productive grazing pasture on previously mined land.

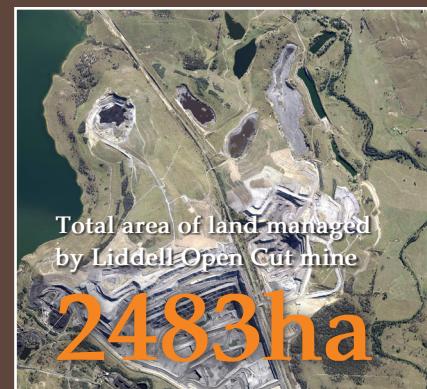
Community

Liddell Open Cut mine has an established Community Consultative Committee (CCC) and meets at least twice a year. The CCC consists of two representatives from Liddell Open Cut mine, at least one representative from Muswellbrook Shire Council and Singleton Shire Council and at least three representatives from the local community (or as otherwise agreed by the Department of Planning).

As a significant landholder within the Bowmans Creek and Bayswater Creek catchments, Liddell Open Cut mine has an ongoing interest in the health and sustainability of the area. To this end, we actively seek to support local regeneration and other environmental enhancement projects. In addition to providing significant environmental benefits, support for these projects provides potential benefits to the wider community in the form of employment, skills training, improved amenity and recreational opportunities.

Contact information:

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