Collinsville Coal is managed by Glencore and is owned by a joint venture partnership between Glencore (55%), Itochu Coal Resources (35%) and Sumitomo (10%).

Collinsville was recognised as a potential coalfield as early as 1866. In 1952, MIM acquired an interest and gained a controlling interest in 1972 merging private and state owned mines. In 2003, Xstrata Coal (now Glencore) acquired MIM. Glencore commenced operations of Collinsville Open Cut as owner operator after 17 years of contract management by Thiess.

The mine moved from underground to open cut operations progressively from the 1950s with large-scale open cut operations occurring in 1983 and the last underground mine completing operations in 1997. Glencore commenced reduction in production due to market oversupply.

Collinsville Open Cut coal mine is located in Collinsville in the northern part of Queensland’s Bowen Basin, approximately 90 kilometres south-west of Bowen.
**Operation**

Collinsville Coal is an open cut coal mine with associated coal handling and processing infrastructure that produces a variety of coking and steaming coal products for both overseas and domestic markets.

**Environmental Management**

The Mine has seen the evolution of mining practices from pit ponies to dragline operations over almost 100 years of operation. Throughout the history of mining in the Collinsville Coal Fields, a variety of processes and practices have been undertaken. Environmental Management is focused on addressing these environmental legacies. We implement effective land and water management to address potential issues with acid mine drainage and spontaneous combustion through:

- Appropriate material dumping, capping and remediation strategies to seal acidic/pyritic material from air and water
- Appropriate landform design and development and drainage for the mine life to reduce water ingress through acidic material
- Active treatment of existing acidic water stores

**Annual Production Collinsville Open Cut**

2015 SALEABLE COAL

2.6 million tonnes

2016 SALEABLE COAL

0.971 million tonnes

**CURRENT FLEET / EQUIPMENT**

- 2 Draglines
- 3 Excavators
- Fleet of 777 and 793 trucks
- Ancillary equipment to support plant (eg. 2 water trucks, graders, dozers)

**COLLINSVILLE OPEN CUT ~ ACHIEVEMENTS ~**

1. Re-start of Collinsville Open Cut mine during 2014 under Glencore management.
2. Significant reduction in Environmental incidents and community complaints due to implementing legacy reduction programs.

**Community**

Annual spend is approximately $150,000 in the following partnerships:

- The Collinsville Youth Sports program – HPE Teacher
- Collinsville Community Association Youth Activities co-ordinator for the Collinsville Youth Coalition

Local community fund includes support of Collinsville-Scottville schools and kindergarten, local rodeos, swimming, historical and Lions clubs.